

WC	CARBIDE Positive					ISO513	HC-CVD						HC-PVD		HW		HT		
	Size	IC	S	D1	AN		JC7010	JC7020	JC8005	JC8015	JC8025	JC9010	JC9025	JPS015	JPS025	JPS010	JU6010	JU6020	JU4015
<p>3 edges</p>						<b>P</b>			200 380	180 360	140 300		80 220	60 180				200 380	200 400
	<b>12T3</b>	9.525	3.97	4.40	7°	<b>M</b>					150 280	120 240	80 160	60 120				160 280	160 300
						<b>K</b>	180 380	150 300						80 170				200 400	200 420
						<b>N</b>									600 2200	600 2000	500 1500		
						<b>S</b>							40 80						
						<b>H</b>													
GRADE APPLICATION AREA	Stable machining, continuous cut																		
main application	General machining, light interruption																		
applicable	Unstable machining, interrupted cut																		
<b>MEDIUM</b>	<p>general purpose</p>	WCMT	12T304-PMU	RE 0.4	$a_p$ 0.60 $f_n$ 0.07	<b>1.80</b> <b>0.16</b>	3.00 0.25	●		●	●							●	
			12T308-PMU	RE 0.8	$a_p$ 0.60 $f_n$ 0.08	<b>1.80</b> <b>0.19</b>	3.00 0.30	●		●	●								●

● stock standard

TURNING

THREADING

GROOVING

MILLING

DRILLING

ACCESSORIES