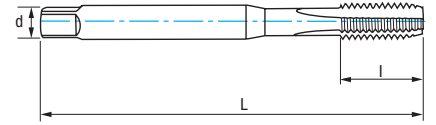


Ref. **3105****MACHO RECTO MÁQUINA MÉTRICA MANGO REFORZADO 6G**

6G Reinforced Shank Metric Machine Straight Tap

Taraud droit machine métrique queue renforcée 6G

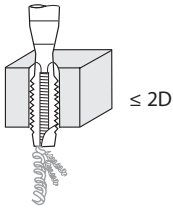


Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20

$$\text{Avance } f = P \text{ (Paso - Feed - Pas)}$$

$$V_f \text{ (mm/min.)} = r.p.m. \times f$$

$$r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$$

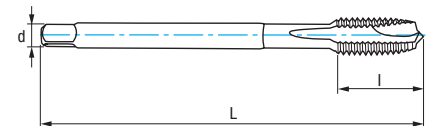


M	P	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
M3	0,50	56	11	3,50	2,70	3	38319	12,22
M4	0,70	63	13	4,50	3,40	3	38320	12,22
M5	0,80	70	16	6,00	4,90	3	38321	12,22
M6	1,00	80	19	6,00	4,90	3	38322	12,34
M8	1,25	90	22	8,00	6,20	3	38323	14,79
M10	1,50	100	24	10,00	8,00	3	38324	17,38

Ref. **3205****MACHO RECTO MÁQUINA MÉTRICA TOLERANCIA 6G**

6G Tolerance Metric Machine Straight Tap

Taraud droit machine métrique tolérance 6G

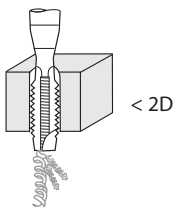


Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20

$$\text{Avance } f = P \text{ (Paso - Feed - Pas)}$$

$$V_f \text{ (mm/min.)} = r.p.m. \times f$$

$$r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$$



M	P	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
M12	1,75	110	29	9,00	7,00	3	38325	21,74
M14	2,00	110	30	11,00	9,00	3	38326	27,25
M16	2,00	110	32	12,00	9,00	3	38327	32,97
M18	2,50	125	34	14,00	11,00	3	38328	45,27
M20	2,50	140	34	16,00	12,00	3	38329	47,33