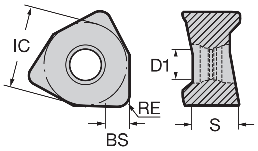
nikkoTOOLS

WNEX

DOUBLE3GON
Shouldering double side



6 edges

Size	IC	S	D1
04	6.70	3.30	3.10
08	12.70	6.45	4.60

ISO513	HC-PVD					HC-CVD			HW
	JP5530	**JP5540**	**JP7525**	**JP8525**	**JP9525**	**JG7515**	**JG7530**	**JG8530**	**JU6520**
P	60 230	60 220		80 250				100 320	
M	60 150	60 200			70 220				
K			100 240			120 350	100 300		
N									200 1000
S		40 100							
H									

GRADE APPLICATION AREA	
	Light cut, stable machining
main application	Variable condition, general machining
applicable	Heavy cut, unstable machining

Hardness + / – ; Toughness – / +

Type	Designation	RE / BS		min	rec.	max	JP5530	JP5540	JP7525	JP8525	JP9525	JG7515	JG7530	JG8530	JU6520
SHARP SC P M S	**WNEX 080604R-SC**	RE 0.4 BS 1.8	a_p▸ f_z▸	0.50 0.08	**4.00** **0.14**	7.00 0.20		●		●					
	080608R-SC	RE 0.8 BS 1.5	a_p▸ f_z▸	1.00 0.10	**4.00** **0.16**	7.00 0.22		●		●					
GENERAL GP P M K	**WNEX 040304R-GP**	RE 0.4 BS 0.9	a_p▸ f_z▸	0.50 0.06	**1.80** **0.12**	3.00 0.18		▲		●	▽		●	●	
	WNEX 080608R-GP	RE 0.8 BS 1.5	a_p▸ f_z▸	1.00 0.14	**4.00** **0.20**	7.00 0.26	▲	●	▲	●	▽	▲	●	●	
REINFORCED TE P K	**WNEX 080608R-TE**	RE 0.8 BS 1.5	a_p▸ f_z▸	1.00 0.14	**4.00** **0.22**	7.00 0.30	▲	●	▲	●	▽	▲	●	●	
	080612R-TE	RE 1.2 BS 1.1	a_p▸ f_z▸	1.00 0.14	**4.00** **0.24**	7.00 0.34		●		●			●	●	
ALUMINIUM AL N (polished surface)	**WNEX 080608R-AL**	RE 0.8 BS 1.4	a_p▸ f_z▸	1.00 0.10	**4.00** **0.17**	7.00 0.24									●

polished surface

● stock standard, ▲ upcoming introduction, ▽ stock exhaustion

Spare Parts

	INSERT SCREW	INSERT WRENCH
NT-WX04H D□□□	NT-ST018	NT-FTB08
NT-WX08H D□□□	NT-ST017	NT-FTB15

TURNING
THREADING
GROOVING
MILLING
DRILLING
ACCESSORIES