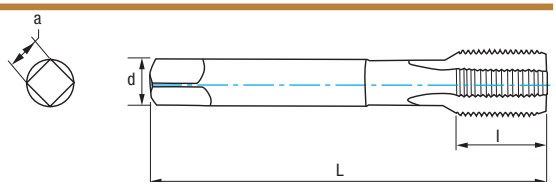
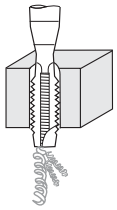
Ref. 3126

Gwintownik maszynowy prosty ze wzmocnionym chwytem BSP (gaz)



HSSE 5%Co | TIN | DIN 5156 | B 3,5-5h | Tol. 2B | 55° Gwint równoległy (BSPP)

Materiały		Vc (m/min)
Grupo	Sub.	TIN
P	P.5	5-8
M		8-12



≤ 2D

G	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. TIN	€
G1/8	28	90	12	7	5,50	3	28636	45,47
G1/4	19	100	16	11	9,00	3	28635	61,27
G3/8	19	100	16	12	9,00	3	28638	72,73
G1/2	14	125	20	16	12,00	3	28634	90,55
G5/8	14	125	20	18	14,50	4	28639	106,82
G3/4	14	140	22	20	16,00	4	28637	143,84
G1"	11	160	30	25	20,00	4	28641	223,16
G1"1/2	11	190	32	36	29,00	6	28642	804,33

Prędkość posuwu $f = P$

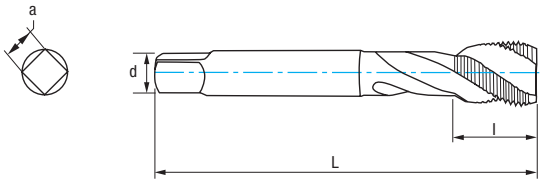
$$P = \frac{25{,}40}{\text{Hilos Threads - Filets}}$$

Vf (mm/min.) = r.p.m. x f

$$\text{r.p.m.} = \frac{Vc \times 1.000}{\pi \times \varnothing}$$

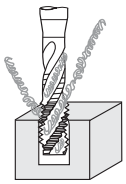
Ref. 3136

Gwintownik maszynowy BSP (gazowy)



HSSE 5%Co | TIN | DIN 5156 | C 2-3h | 35° | 55° Gwint równoległy (BSPP)

Materiały		Vc (m/min)
Grupo	Sub.	TIN
P	P.5	5-8
M		8-12



< 1,5D

G	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. TIN	€
G1/8	28	90	12	7	5,50	3	28647	43,80
G1/4	19	100	16	11	9,00	3	28646	62,85
G3/8	19	100	16	12	9,00	3	28649	75,01
G1/2	14	125	20	16	12,00	4	28645	94,67
G3/4	14	140	22	20	16,00	4	28648	148,18
G1"	11	160	30	25	20,00	4	28652	229,96

Prędkość posuwu $f = P$

$$P = \frac{25{,}40}{\text{Hilos Threads - Filets}}$$

Vf (mm/min.) = r.p.m. x f

$$\text{r.p.m.} = \frac{Vc \times 1.000}{\pi \times \varnothing}$$