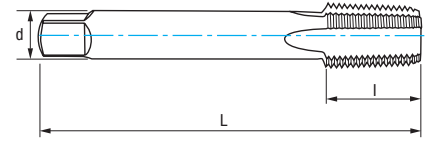
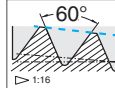
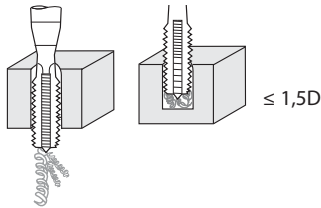


Ref. **3107**

Gwintownik maszynowy prosty NPT

HSSE  
5%CoDIN  
374 $\alpha$   
 $10^\circ \pm 2$ 

Standardowy gwint amerykański do uszczelniania rur i kształtek



Materiały		Vc (m/min)
Grupa	Sub.	5%Co
P	P.1	6-10
K	K.1	7-10
	K.2	4-7
N	N.1	5-8
	N.2	8-12
	N.3	15-35
	N.4	14-20
	N.5	12-15

Prędkość posuwu  $f = P$ 

$$P = \frac{25,40}{\text{Hilos Threads - Filets}}$$

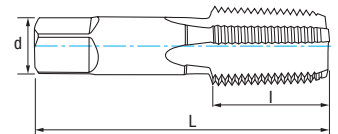
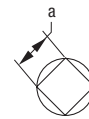
$$V_f (\text{mm/min.}) = \text{r.p.m.} \times f$$

$$\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$$

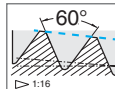
NPT	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
NPT 1/8	27,00	90	20,00	7	5,50	3	77890	39,55
NPT 1/4	18,00	100	22,00	11	9,00	3	15165	48,22
NPT 3/8	18,00	100	22,00	12	9,00	4	75872	61,96
NPT 1/2	14,00	125	28,00	16	12,00	4	15830	80,66
NPT 3/4	14,00	140	28,00	20	16,00	4	77892	124,96
NPT 1"	11,50	160	38,00	25	20,00	4	17937	162,41
NPT 1"1/2	11,50	190	42,00	36	29,00	6	17941	349,21
NPT 2"	11,50	220	52,00	45	35,00	6	17946	547,70

Ref. **3017**

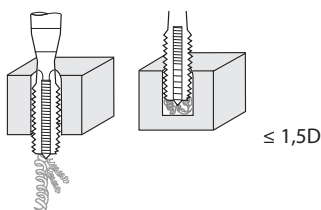
Gwintownik ręczny NPT



HSS

DIN  
2181 $\alpha$   
 $10^\circ \pm 2$ 

Standardowy gwint amerykański do uszczelniania rur i kształtek



NPT	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. HSS	€
NPT 1/8	27,00	65	19	7	5,50	3	62315	26,57
NPT 1/4	18,00	70	25	11	9,00	3	62309	37,28
NPT 3/8	18,00	75	26	12	9,00	4	62327	51,42
NPT 1/2	14,00	80	31	16	12,00	4	62303	71,97
NPT 3/4	14,00	100	33	20	16,00	4	62321	109,94
NPT 1"	11,50	110	38	25	20,00	4	62330	122,48
NPT 1"1/4	11,50	125	41	32	24,00	6	17945	200,82
NPT 1"1/2	11,50	140	42	36	29,00	6	17944	305,12
NPT 2"	11,50	160	44	36	29,00	6	76063	476,30