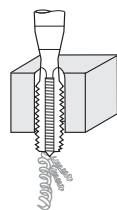
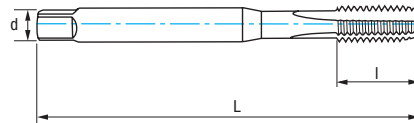


Ref. **3100**

Wzmocniony chwyt Metryczny gwintownik maszynowy prosty



≤ 2D

Materiały		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20

Prędkość posuwu $f = P$ V_f (mm/min.) = r.p.m. x fr.p.m. = $\frac{V_c \times 1.000}{\pi \times \phi}$

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M2	0,40	45	9	2,80	2,10	3	62771	15,39
M2,5	0,45	50	9	2,80	2,10	3	76724	15,39
M2,6	0,45	50	9	2,80	2,10	3	76725	15,39
M3	0,50	56	11	3,50	2,70	3	62774	8,73
M3,5	0,60	56	13	4,00	3,00	3	62777	13,83
M4	0,70	63	13	4,50	3,40	3	62780	9,23
M4,5	0,75	70	16	6,00	4,90	3	76728	20,94
M5	0,80	70	16	6,00	4,90	3	62783	9,23
M6	1,00	80	19	6,00	4,90	3	62789	10,14
M7	1,00	80	19	7,00	5,50	3	76733	16,04
M8	1,25	90	22	8,00	6,20	3	62795	11,34
M9	1,25	90	18	9,00	7,00	3	62798	18,94
M10	1,50	100	24	10,00	8,00	3	62807	13,96