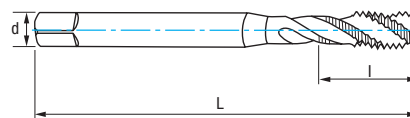


Ref. **3175**

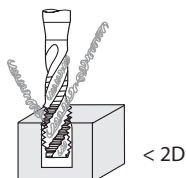
Gwintownik maszynowy spiralny ze wzmocnionym chwytem do aluminium



Materiały		Vc (m/min)
Grupa	Sub.	5% Co
N	N.3	15-35

Prędkość posuwu  $f = P$  $V_f$  (mm/min.) = r.p.m. x f

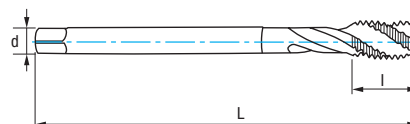
$$r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$$



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	11	3,50	2,70	2	14565	19,82
M4	0,70	63	13	4,50	3,40	2	14577	19,89
M5	0,80	70	16	6,00	4,90	2	14724	19,82
M6	1,00	80	19	6,00	4,90	2	14730	20,90
M8	1,25	90	22	8,00	6,20	2	14733	25,02
M10	1,50	100	24	10,00	8,00	2	14739	29,44

Ref. **3275**

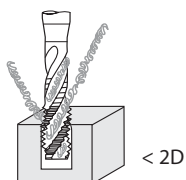
Gwintownik maszynowy spiralny do aluminium



Materiały		Vc (m/min)
Grupa	Sub.	5% Co
N	N.3	15-35

Prędkość posuwu  $f = P$  $V_f$  (mm/min.) = r.p.m. x f

$$r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$$



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M12	1,75	110	29	9,00	7,00	2	14755	36,76
M14	2,00	110	30	11,00	9,00	3	14763	66,56
M16	2,00	110	32	12,00	9,00	3	14766	72,59
M18	2,50	125	30	14,00	11,00	3	14769	93,93
M20	2,50	140	32	16,00	12,00	3	14775	99,92