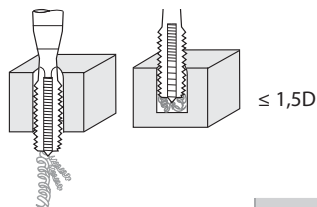
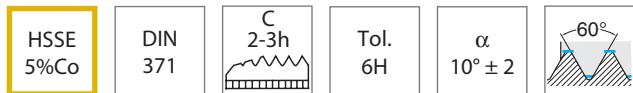
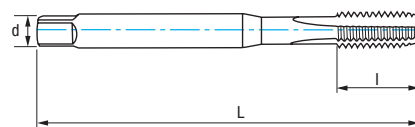


Ref. **3110**

Gwintownik maszynowy prosty ze wzmocnionym chwytem



Materiały		Vc (m/min)
Grupa	Sub.	5%Co
K	K.1	15-20
N	N.1	5-8
	N.5	12-15

Prędkość posuwu  $f = P$  $V_f (\text{mm/min.}) = \text{r.p.m.} \times f$  $\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$ 

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M2	0,40	45	9	2,80	2,10	3	62945	14,46
M2,5	0,45	50	9	2,80	2,10	3	77131	14,46
M3	0,50	56	11	3,50	2,70	3	62948	8,64
M3,5	0,60	56	13	4,00	3,00	3	62951	12,97
M4	0,70	63	13	4,50	3,40	3	62954	8,78
M4,5	0,75	70	16	6,00	4,90	3	77138	18,16
M5	0,80	70	16	6,00	4,90	3	62957	8,78
M6	1,00	80	19	6,00	4,90	3	62960	10,02
M7	1,00	80	19	7,00	5,50	3	62963	14,66
M8	1,25	90	22	8,00	6,20	3	62969	11,27
M10	1,50	100	24	10,00	8,00	3	62984	12,82

TECHNOGRUPA  
Twój wybór