

KN	CARBIDE Negative			ISO513	HC-CVD							HC-PVD	HW	HT						
	Size	IC	S		JC7010	JC7020	JC8005	JC8015	JC8025	JC8035	JC9010	JC9025	JP9015	JP9030	JU6020	JU4015				
<p>2 edges</p>				<b>P</b>			200 380	180 360	140 300	100 240										
	<b>1604</b> □	9.525	4.76	<b>M</b>						150 280	120 240	100 220	80 200		200 380					
				<b>K</b>	180 380	150 300										160 280				
				<b>N</b>												200 400				
				<b>S</b>												500 1500				
				<b>H</b>																
GRADE APPLICATION AREA	Stable machining, continuous cut			+ Hardness - Toughness 																
main application	General machining, light interruption																			
applicable	Unstable machining, interrupted cut																			
<b>MEDIUM</b>  picture: right-hand	<b>KNUX</b>	<b>160405</b> ⁹/₋11	RE 0.5	$a_p$ ▶ 1.00 $f_n$ ▶ 0.15	<b>2.50</b> <b>0.25</b>	4.00 0.35														
			<b>160410</b> ⁹/₋11	RE 1.0	$a_p$ ▶ 1.00 $f_n$ ▶ 0.20	<b>2.50</b> <b>0.30</b>	4.00 0.40													

● stock standard

TURNING

THREADING

GROOVING

MILLING

DRILLING

ACCESSORIES