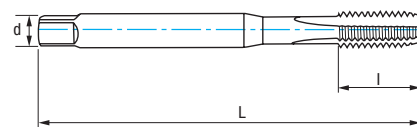


Ref. **3172**

Wzmocniony chwyt Aluminiowy Gwintownik maszynowy prosty do aluminium ze wzmocnionym chwytem

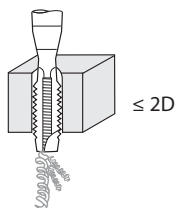


Materiały		Vc (m/min)
Grupa	Sub.	5% Co
N	N.3	15-35

$$\text{Avance } f = P (\text{Paso} - \text{Feed} - \text{Pas})$$

$$V_f (\text{mm/min.}) = r.p.m. \times f$$

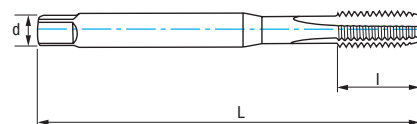
$$r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$$



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	11	3,50	2,70	3	14557	17,82
M4	0,70	63	13	4,50	3,40	3	14574	17,91
M5	0,80	70	16	6,00	4,90	3	14745	17,82
M6	1,00	80	19	6,00	4,90	3	14725	18,79
M8	1,25	90	22	8,00	6,20	3	14746	22,52
M10	1,50	100	24	10,00	8,00	3	14737	26,50

Ref. **3272**

Gwintownik maszynowy prosty do aluminium

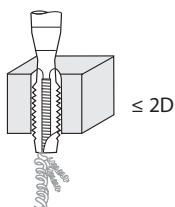


Materiały		Vc (m/min)
Grupa	Sub.	5% Co
N	N.3	15-35

$$\text{Prędkość posuwu } f = P$$

$$V_f (\text{mm/min.}) = r.p.m. \times f$$

$$r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$$



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M12	1,75	110	29	9,00	7,00	3	14751	33,07
M14	2,00	110	30	11,00	9,00	3	14761	59,92
M16	2,00	110	32	12,00	9,00	3	14764	65,32
M18	2,50	125	30	14,00	11,00	4	14767	84,54
M20	2,50	140	32	16,00	12,00	4	14773	89,94