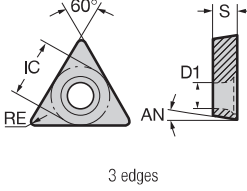






TURNING	TP	CARBIDE Positive					ISO513	HC-CVD						HC-PVD		HW		HT				
		Size	IC	S	D1	AN		P	JC7010	JC7020	JC8005	JC8015	JC8025	JC9010	JC9025	JPS015	JPS025	JPS010	JU6010	JU6020	JU4015	JP4020
										200 380	180 360	140 300			80 220	60 180				200 380	200 400	
		0902□	5.56	2.38	3.00	11°	M					150 280	120 240	80 160	60 120					160 280	160 300	
		1103□	6.35	3.18	3.40	11°	K	180 380	150 300						80 170					200 400	200 420	
							N									600 2200	600 2000	500 1500				
							S							40 80								
							H															
THREADING	GRADE APPLICATION AREA	Stable machining, continuous cut																				
	 main application	General machining, light interruption																				
	 applicable	Unstable machining, interrupted cut																				
FINISHING	 ground chipbreaker, picture: right-hand	TPEH	090202%-PPF	RE 0.2	a _p ▶ 0.10 f _p ▶ 0.03	0.30 0.06	0.50 0.09									●				●		
			090204%-PPF	RE 0.4	a _p ▶ 0.10 f _p ▶ 0.04	0.30 0.07	0.50 0.10										●				●	
		TPEH	110302%-PPF	RE 0.2	a _p ▶ 0.10 f _p ▶ 0.04	0.40 0.07	0.70 0.10										●				●	
			110304%-PPF	RE 0.4	a _p ▶ 0.10 f _p ▶ 0.04	0.40 0.08	0.70 0.12										●				●	
MEDIUM	 ground chipbreaker, picture: right-hand	TPEH	110304%-PPM	RE 0.4	a _p ▶ 0.40 f _p ▶ 0.03	1.00 0.06	1.60 0.09								●				●			

● stock standard

MILLING																					
DRILLING																					
ACCESSORIES																					