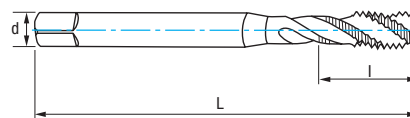
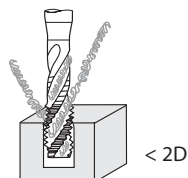


Ref. **3175**

Gwintownik maszynowy spiralny do aluminium ze wzmocnionym chwytem



Materiały		Vc (m/min)
Grupa	Sub.	5% Co
N	N.3	15-35



$$\text{Prędkość posuwu } f = P$$

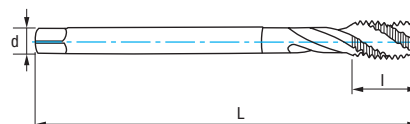
$$V_f (\text{mm/min.}) = \text{r.p.m.} \times f$$

$$\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$$

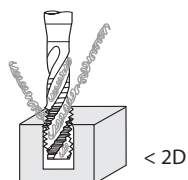
M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	11	3,50	2,70	2	14565	19,82
M4	0,70	63	13	4,50	3,40	2	14577	19,89
M5	0,80	70	16	6,00	4,90	2	14724	19,82
M6	1,00	80	19	6,00	4,90	2	14730	20,90
M8	1,25	90	22	8,00	6,20	2	14733	25,02
M10	1,50	100	24	10,00	8,00	2	14739	29,44

Ref. **3275**

Gwintownik maszynowy spiralny do aluminium



Materiały		Vc (m/min)
Grupa	Sub.	5% Co
N	N.3	15-35



$$\text{Prędkość posuwu } f = P$$

$$V_f (\text{mm/min.}) = \text{r.p.m.} \times f$$

$$\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$$

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M12	1,75	110	29	9,00	7,00	2	14755	36,76
M14	2,00	110	30	11,00	9,00	3	14763	66,56
M16	2,00	110	32	12,00	9,00	3	14766	72,59
M18	2,50	125	30	14,00	11,00	3	14769	93,93
M20	2,50	140	32	16,00	12,00	3	14775	99,92