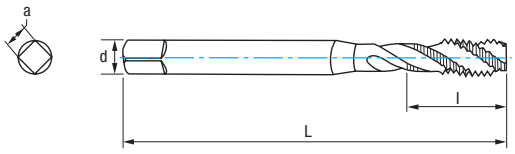
Ref. 3140

Gwintownik maszynowy spiralny ze wzmocnionym chwytem miedziany/brązowy



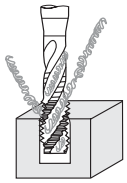
HSSE 5% Co	DIN 371	C 2-3h	15°	Tol. 6H	α 10° ± 2	60°

Materiały		Vc (m/min)
Grupo	Sub.	5% Co
N	N.1	10-15

Prędkość posuwu **f = P**

Vf (mm/min.) = r.p.m. x f

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times ø}$$

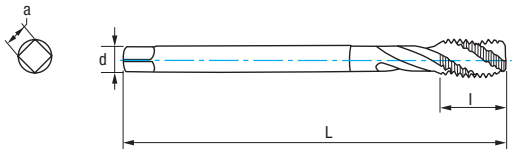


< 2D

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	**0,50**	56	5	3,50	2,70	3	69543	**12,75**
M3,5	**0,60**	56	6	4,00	3,00	3	69411	**18,79**
M4	**0,70**	63	7	4,50	3,40	3	69544	**12,75**
M5	**0,80**	70	8	6,00	4,90	3	69546	**12,22**
M6	**1,00**	80	10	6,00	4,90	3	69547	**13,41**
M7	**1,00**	80	10	7,00	5,50	3	69520	**20,85**
M8	**1,25**	90	13	8,00	6,20	3	69549	**15,31**
M10	**1,50**	100	15	10,00	8,00	3	69550	**18,14**

Ref. 3240

Miedź/brąz Gwintownik maszynowy spiralny miedziany/brązowy



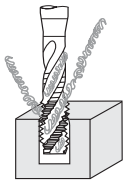
HSSE 5% Co	DIN 376	C 2-3h	15°	Tol. 6H	α 10° ± 2	60°

Materiały		Vc (m/min)
Grupo	Sub.	5% Co
N	N.1	10-15

Predkość posuwu **f = P**

Vf (mm/min.) = r.p.m. x f

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times ø}$$



< 2D

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	**0,50**	56	5	2,20		3	69573	**13,08**
M4	**0,70**	63	7	2,80	2,10	3	69574	**13,92**
M5	**0,80**	70	8	3,50	2,70	3	69576	**13,33**
M6	**1,00**	80	10	4,50	3,40	3	69577	**14,62**
M8	**1,25**	90	13	6,00	4,90	3	69579	**15,98**
M10	**1,50**	100	15	7,00	5,50	3	69844	**18,96**
M12	**1,75**	110	18	9,00	7,00	3	69846	**24,42**
M14	**2,00**	110	20	11,00	9,00	3	69847	**38,34**
M16	**2,00**	110	20	12,00	9,00	3	69400	**46,31**
M18	**2,50**	125	25	14,00	11,00	4	16267	**66,83**
M20	**2,50**	140	25	16,00	12,00	4	40153	**68,96**