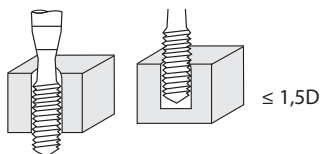
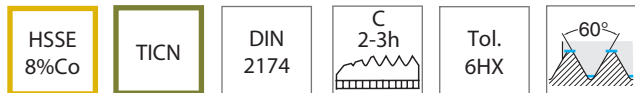
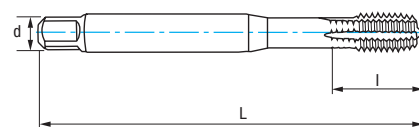


Ref. **3164**

Gwintownik maszynowy z chłodzeniem wewnętrznym



M	P	L mm	l mm	d mm	a mm	N° Art. TICN	€
M6	1,00	80	10	6,00	4,90	69356	110,50
M8	1,25	90	12	8,00	6,20	69357	137,74
M10	1,50	100	15	10,00	8,00	69358	151,14
M12	1,75	110	17	9,00	7,00	69360	176,29
M14	2,00	110	20	11,00	9,00	69361	206,26
M16	2,00	110	20	12,00	9,00	69363	275,07

Materiały		Vc (m/min)
Grupa	Sub.	TICN
P	P.1	20-30
	P.2	20-30
	P.3	20-30
	P.4	8-15
N	N.1	15-22
	N.2	15-22
	N.3	20-40
	N.4	20-40
	N.5	20-40

Prędkość posuwu  $f = P$  $V_f (\text{mm/min.}) = \text{r.p.m.} \times f$ 

$$\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$$