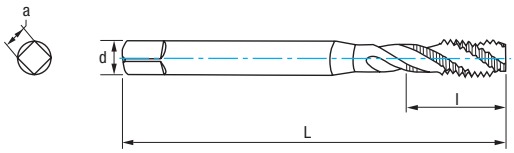
Ref. 3151

Gwintownik maszynowy spiralny o wzmocnionym trzpieniu



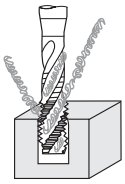
HSSE 5%Co	DIN 371	C 2-3h	Tol. 6H	35°	α 10° ± 2	Łamacz wiórów	60°

Materiały		Vc (m/min)
Grupa	Sub.	5% Co
P	P.1	6-10
N	N.3	14-20

Prędkość posuwu **f = P**

Vf (mm/min.) = r.p.m. x f

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times ø}$$

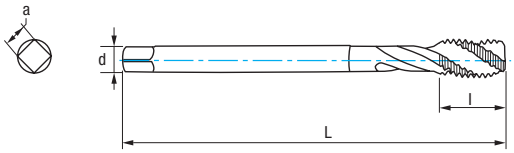


< 2D

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	**0,50**	56	11	3,50	2,70	3	14779	**17,45**
M4	**0,70**	63	13	4,50	3,40	3	14782	**17,45**
M5	**0,80**	70	16	6,00	4,90	3	14785	**17,81**
M6	**1,00**	80	19	6,00	4,90	3	14788	**18,65**
M8	**1,25**	90	22	8,00	6,20	3	14790	**21,67**
M10	**1,50**	100	24	10,00	8,00	3	14791	**25,47**

Ref. 3251

Gwintownik maszynowy spiralny



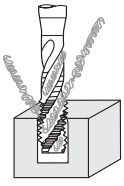
HSSE 5%Co	DIN 376	C 2-3h	Tol. 6H	35°	α 10° ± 2	Łamacz wiórów	60°

Materiały		Vc (m/min)
Grupa	Sub.	5% Co
P	P.1	6-10
N	N.3	14-20

Prędkość posuwu **f = P**

Vf (mm/min.) = r.p.m. x f

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times ø}$$



< 2D

M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M12	**1,75**	110	29	9,00	7,00	3	14793	**33,29**
M14	**2,00**	110	30	11,00	9,00	3	14797	**41,56**
M16	**2,00**	110	32	12,00	9,00	3	14802	**45,64**
M18	**2,50**	125	30	14,00	11,00	4	14803	**65,25**
M20	**2,50**	140	32	16,00	12,00	4	14806	**68,07**